

Date: Wednesday, 2/20/2008 4:20:29 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	MIRROR BRACKET
Job Number	37520		
Estimate Number	10144		
P.O. Number	:	Part Number	D20136
This Issue	2/20/2008	S.O. No.	D2013 REV C
Prsht Rev.	NC		N/A
First Issue	/ /	Type	SMALL /MED FAB
Previous Run	36919B		C
Written By		Material	:
Checked & Approved By	<i>JH</i> 080221	Due Date	3/20/2008 Qty: 4 Um: Each
Comment	Est Rev:A New Issue 05-11-01 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W
	Comment: Qty.: 1.8165 f(s)/Unit Total : 7.2660 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: M107 \$18	<i>SS 08/07/10 (4)</i>
2.0	BRAKE NC	NC BRAKE
	Comment: NC BRAKE	
	1-Punch as per template D2013-T5 and Dwg D2013	<i>SS 08/04/10 (4)</i>
	2-Flatten ends of D2013-6 tube as per Dwg D2013 using DT8545	<i>Bo 04/04/14 (4)</i>
	3-Bend tube as per Dwg D2013 using Jig DT8201Identify as D2013-6.	<i>FF 08-04-15 (4)</i>
	4-Deburr as required	<i>Bo 08/09/14 (4)</i>

3.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP	<i>S 08/07/10 (4)</i>
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4.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1 SEE SECOND SHEET.	
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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

Job Number: 37520

Part Number: D20136

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/14

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



4.0 ST 21 8/2/11 (4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

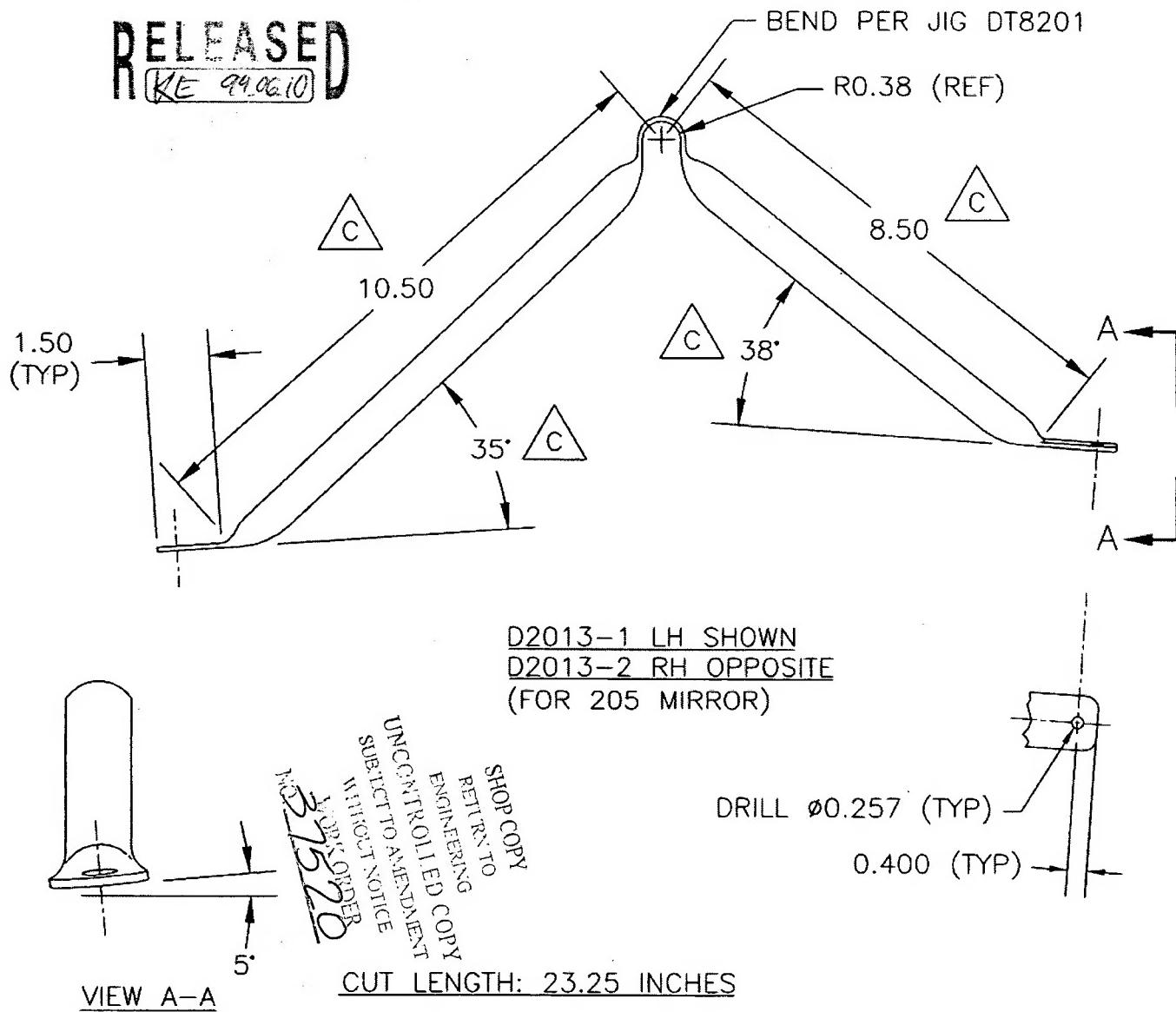
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
KE 99.06.10

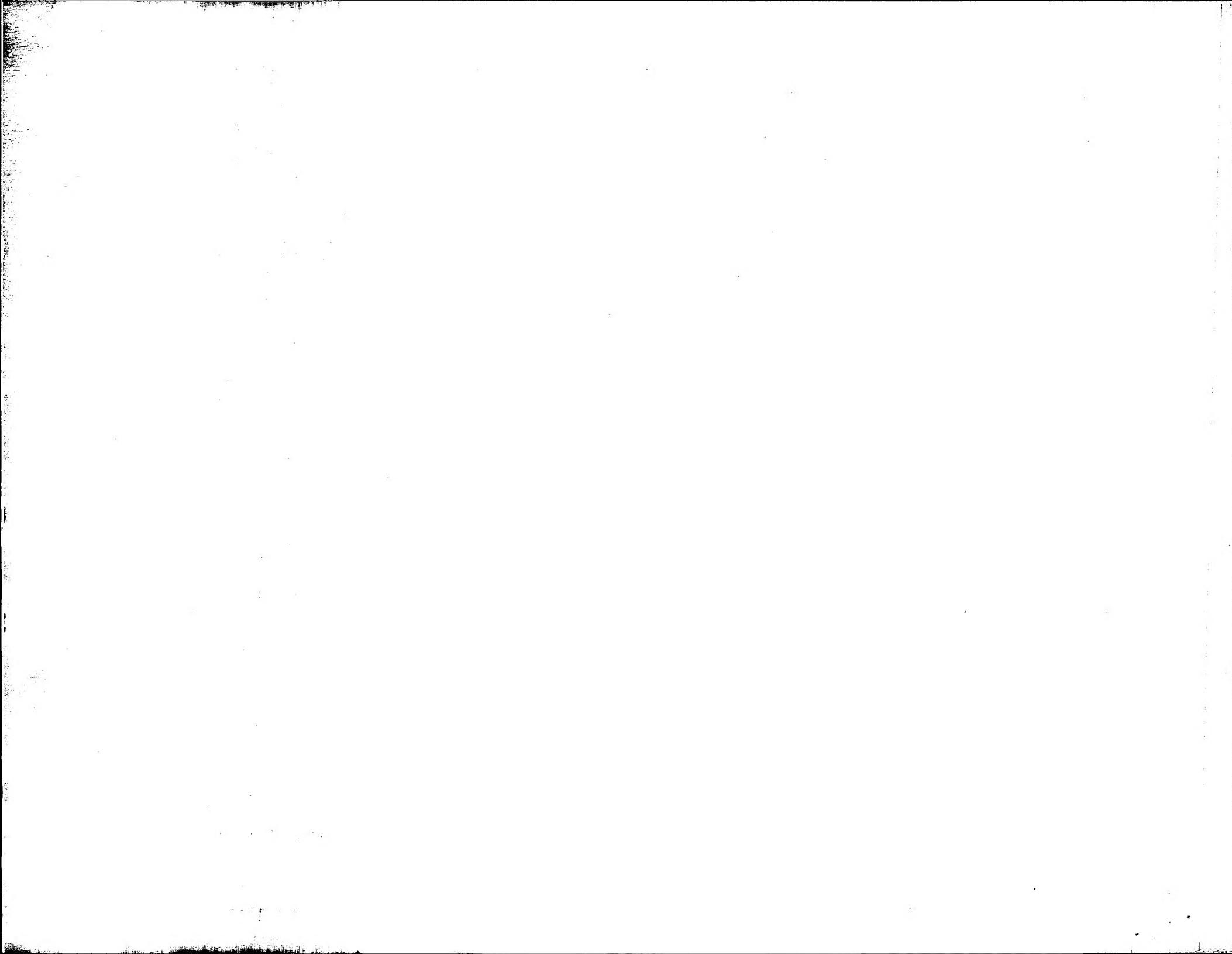
DART



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
W/WORK ORDER
3/15/20

DESIGN JB.	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED KE	APPROVED JL	DRAWING NO. D2013	SHEET 1 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

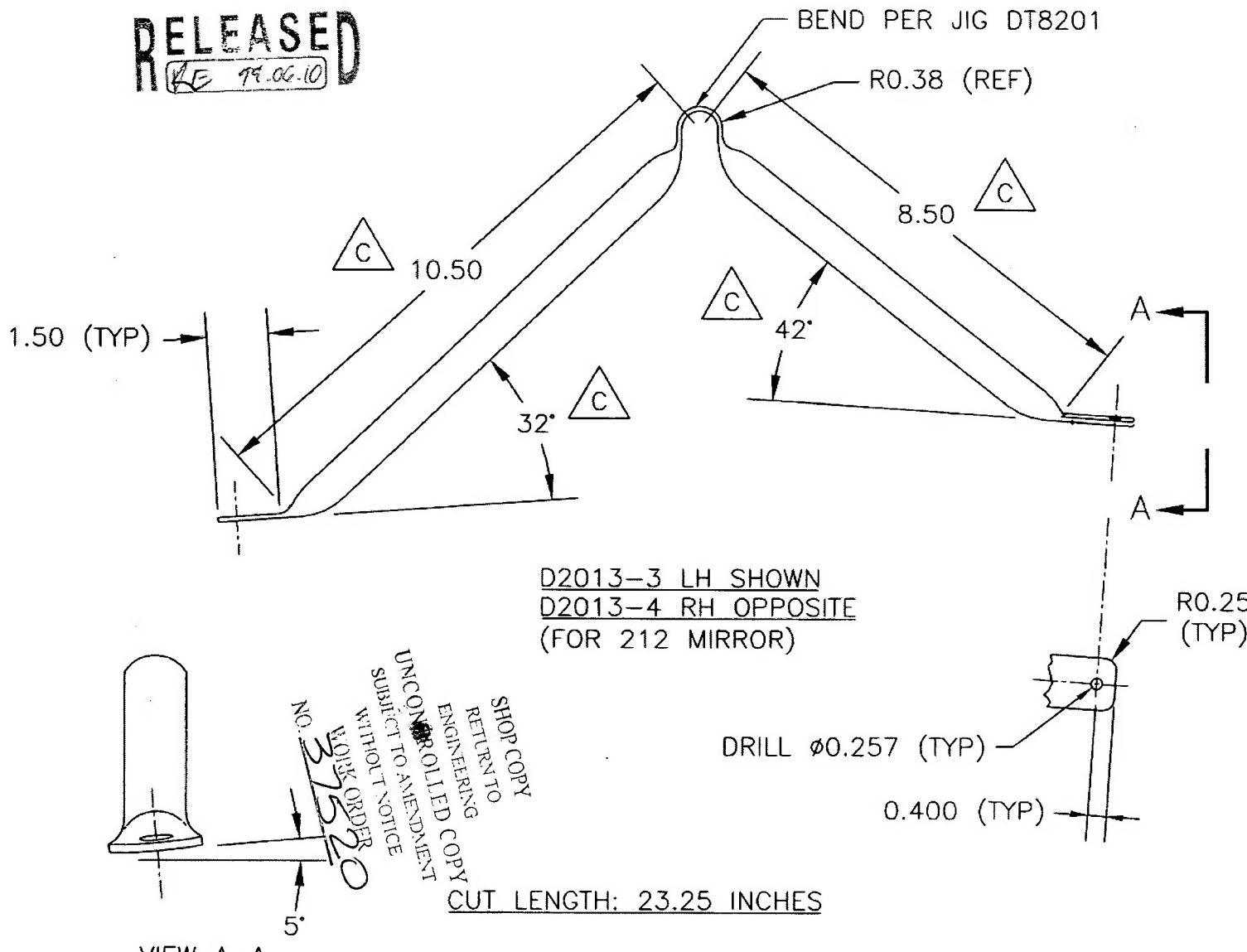


RELEASED
KE 79.06.10

DART

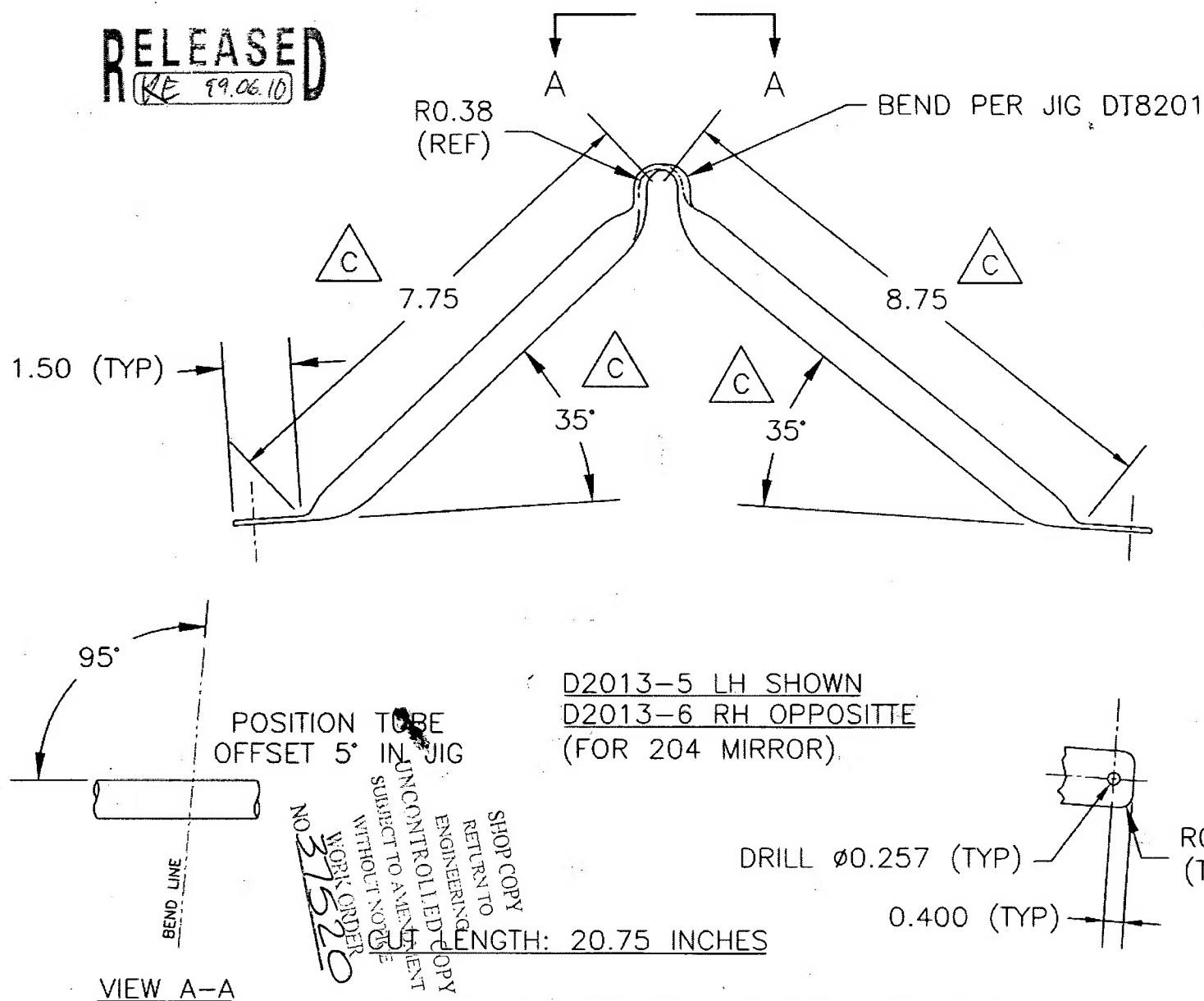
COPY
SHEET
1 OF 1

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED <i>[Signature]</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE NTS



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

RELEASED
RE 9.06.10



DESIGN JB	DRAWN BY RJ	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE NTS